## **Technical Information**

## **Semi-Crystalline Products**



## **Case Study**

# Durethan® DP BKV 60 EF spring holder for overhead cabinet doors



Figure 1 Spring holder; Aventos lift system

Julius Blum GmbH is a global company headquartered in Höchst in Vorarlberg (Austria) that manufactures high-quality hinge, door and drawer systems and associated installation tools. The components are used in domestic furniture, primarily in kitchen cabinets.

The lift system shown in Fig. 1 from the Blum AVENTOS product line is used in overhead kitchen cabinets with lift-up doors. This lift system ensures that the doors can be opened and closed quietly and effortlessly, and will stay in any position. This places high loads on the springs and spring holders.

Material: Durethan® DP BKV 60 EF

Manufacturer: Julius Blum GmbH

The holders are made of Durethan® DP BKV 60 EF, a highly reinforced, easy-flow PA 6 grade with 60 % glass fiber which has the following advantages for this application:

- High mechanical load-bearing capacity
- Low tendency to creep
- Easy processing thanks to good flowability that is roughly equivalent to a 30 % glass fiber reinforced general-purpose grade.
- High dimensional stability thanks to low shrinkage, a minimal tendency to warp and reduced moisture absorption.



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#### **Developmental Product**

Any product designated as a developmental product is not considered part of the LANXESS Corporation line of standard commercial products. Complete commercialization and continued supply are not assured. The purchaser/user agrees that LANXESS Corporation reserves the right to discontinue this product without prior notice.

## Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

## Health and Safety

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling LANXESS products mentioned in this publication. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., material safety data sheets (MSDS) and product labels. Consult your LANXESS Corporation representative or contact the Product Safety and Regulatory Affairs Department at LANXESS. For materials that are not LANXESS products, appropriate industrial hygiene and other safety precautions recommended by their manufacturer(s) must be followed.

### Regulatory Compliance

Some of the end uses of the products described in this brochure must comply with applicable regulations, such as the FDA, NSF, USDA and CPSC. If you have any questions on the regulatory status of any LANXESS engineering thermoplastic, consult your LANXESS Corporation representative or contact the LANXESS Regulatory Affairs Manager.

### Rearind

Where end-use requirements permit, regrind may be used with virgin material in quantities specified in individual product information bulletins, provided that the material is kept free of contamination and is properly dried (see maximum permissible quantities and drying conditions in product information bulletins). Any regrind used must be generated from properly molded/extruded parts, sprues, runners, trimmings and/or film. All regrind used must be clean, uncontaminated, and thoroughly blended with virgin resin prior to drying and processing. Under no circumstances should degraded, discolored, or contaminated material be used for regrind. Materials of this type should be discarded. Improperly mixed and/or dried regrind may diminish the desired properties of a particular LANXESS product. It is critical that you test finished parts produced with any amount of regrind to ensure that your end-use performance requirements are fully met. Regulatory or testing organizations (e.g., UL) may have specific requirements limiting the allowable amount of regrind. Because third party regrind generally does not have a traceable heat history or offer any assurance that proper temperatures, conditions, and/or materials were used in processing, extreme caution must be exercised in buying and using regrind from third parties. The use of regrind material should be avoided entirely in those applications where resin properties equivalent to virgin material are required, including but not limited to color quality, impact strength, resin purity, and/or load-bearing performance.

### Color and visual effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

### Note:

The information contained in this publication is current as of September, 2009. Please contact LANXESS Corporation to determine if this publication has been revised.

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